

HORIZON MINNESOTA 1

I. WEST ELEVATION NORTH OF PROWL, EXTERIOR CURTAINWALL -PROVIDE HLL AS SHOWN AS BASE BID. CONTRACTOR TO

SUPPLY SEPARATE ADD PRICE AND FULL DESCRIPTION OF

2. WEST ELEVATION NORTH OF PROWL, INTERIOR CURTAINWALL -PROVIDE HLL AS SHOWN AS BASE BID. CONTRACTOR TO SUPPLY SEPARATE ADD PRICE AND FULL DESCRIPTION OF SYSTEM TO ACCESS SLOPED CURTAINWALL. (THIS MAY ALSO

PROVIDE HLL AS SHOWN AS BASE BID. CONTRACTOR TO

SUPPLY SEPARATE ADD PRICE AND FULL DESCRIPTION OF

SYSTEM TO ACCESS SLOPED CURTAINWALL.

USE A SLEEVE SYSTEM SIMILAR TO 4/56.

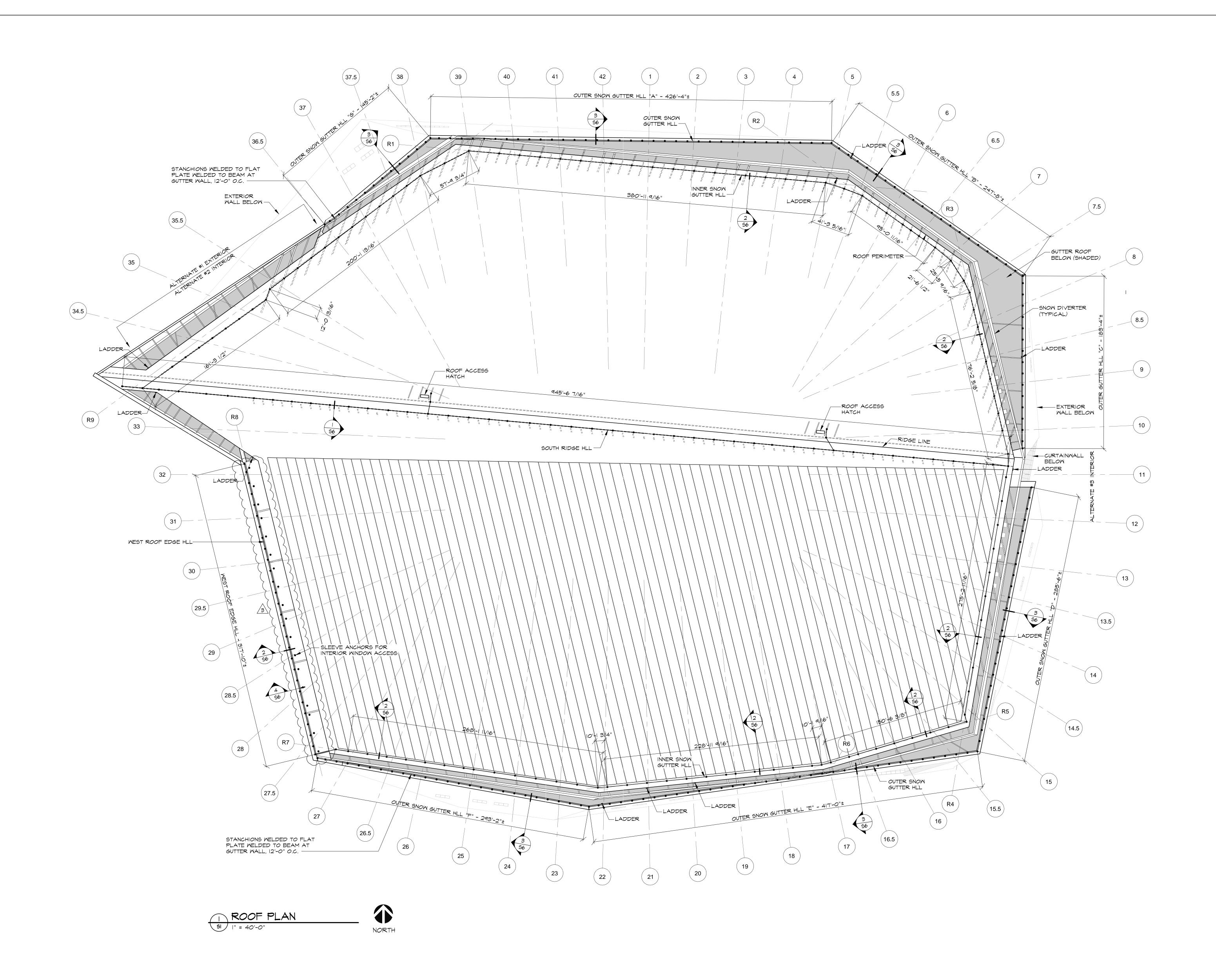
SYSTEM TO ACCESS SLOPED CURTAINWALL.

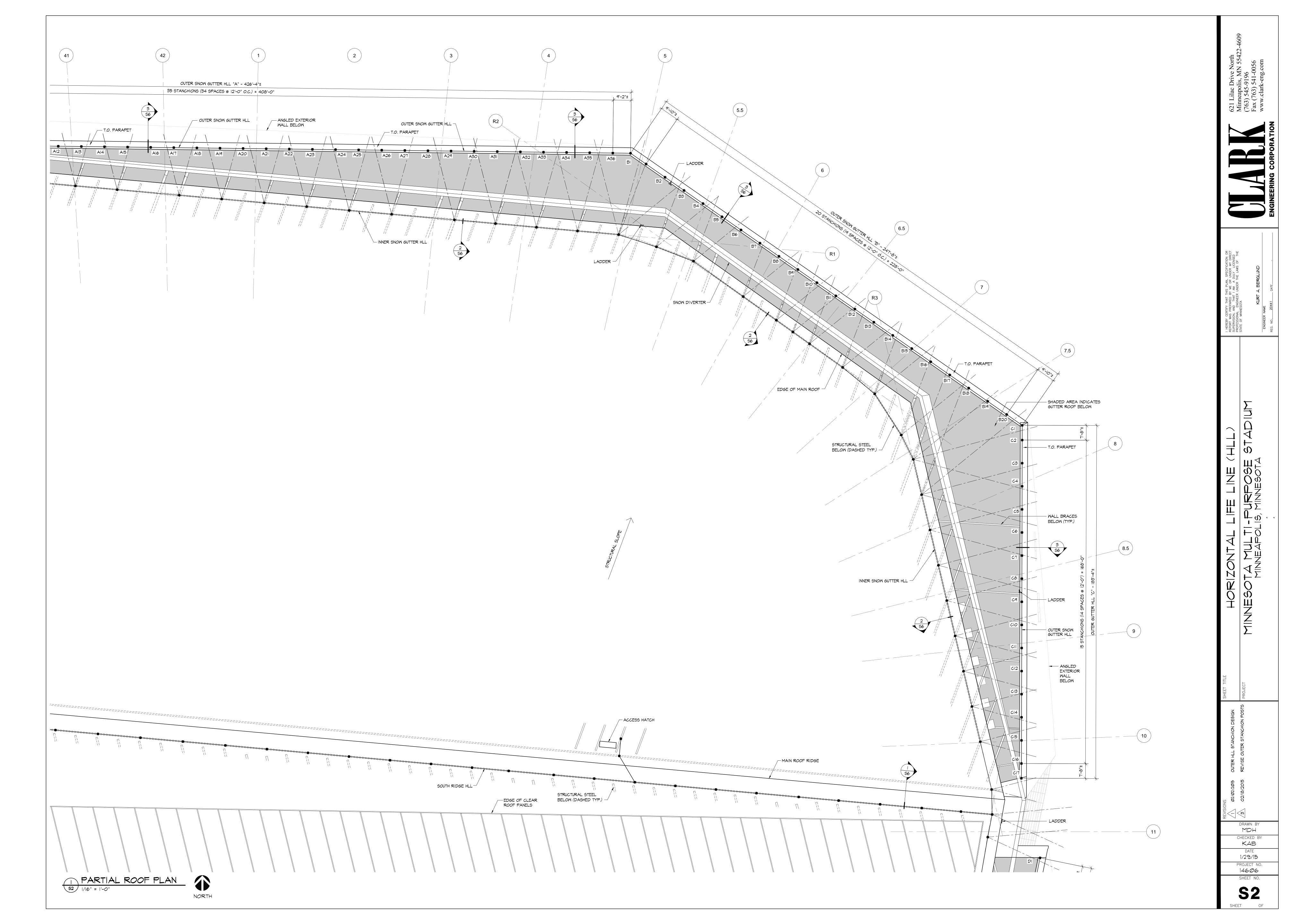
3. EAST ELEVATION, A-FRAME INTERIOR CURTAINWALL -

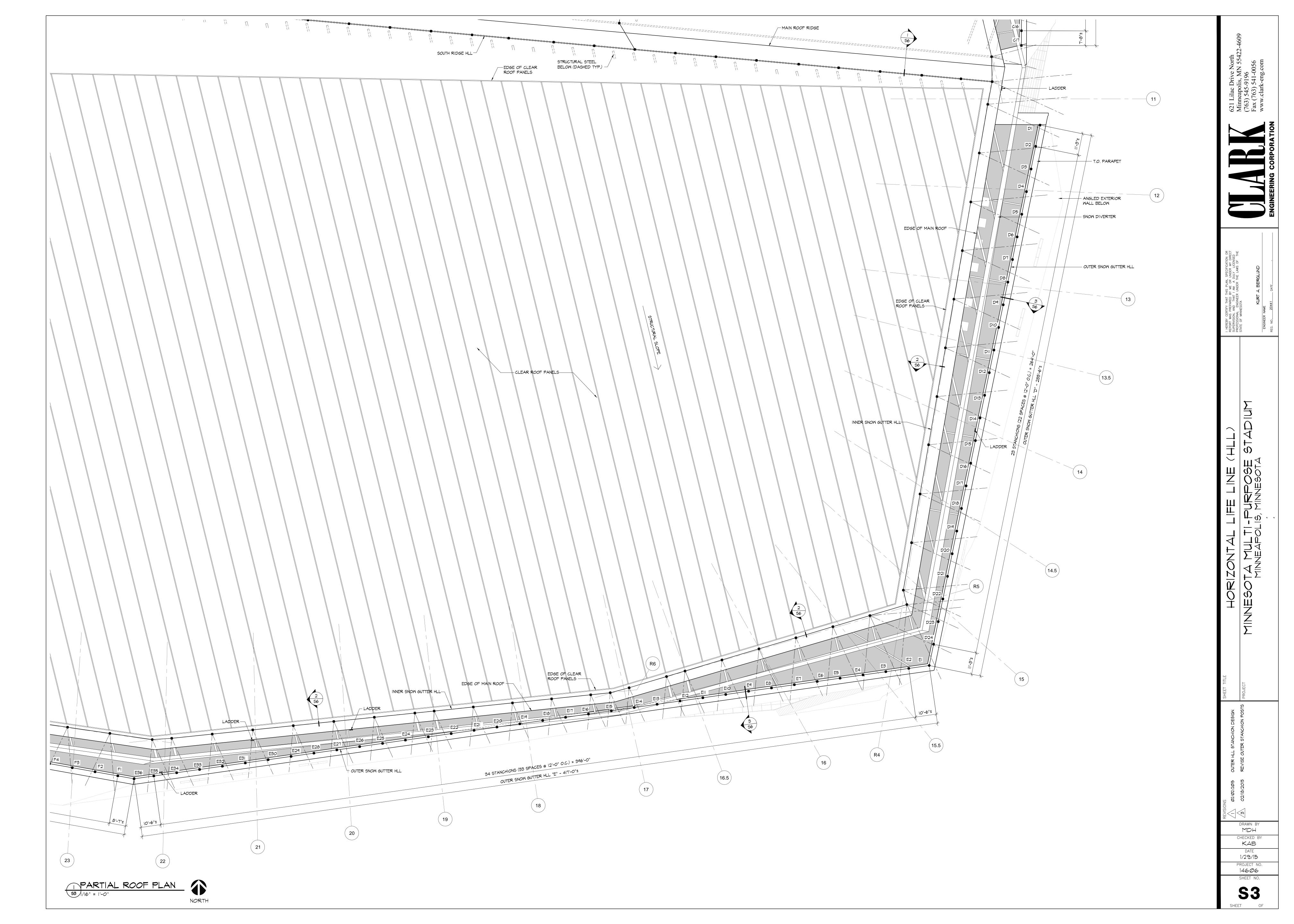
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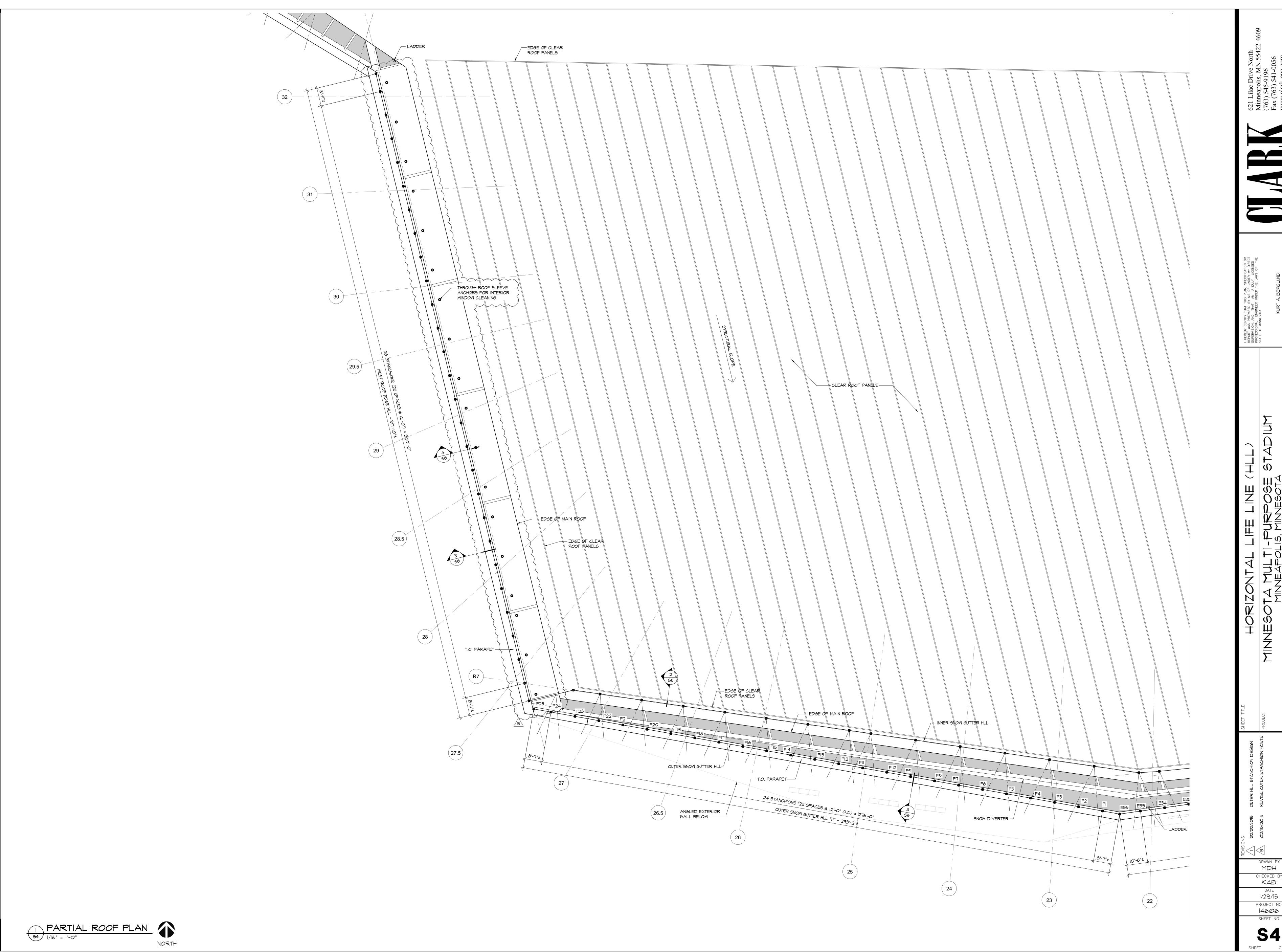
1/29/15 PROJECT NO. 14606

SHEET NO.



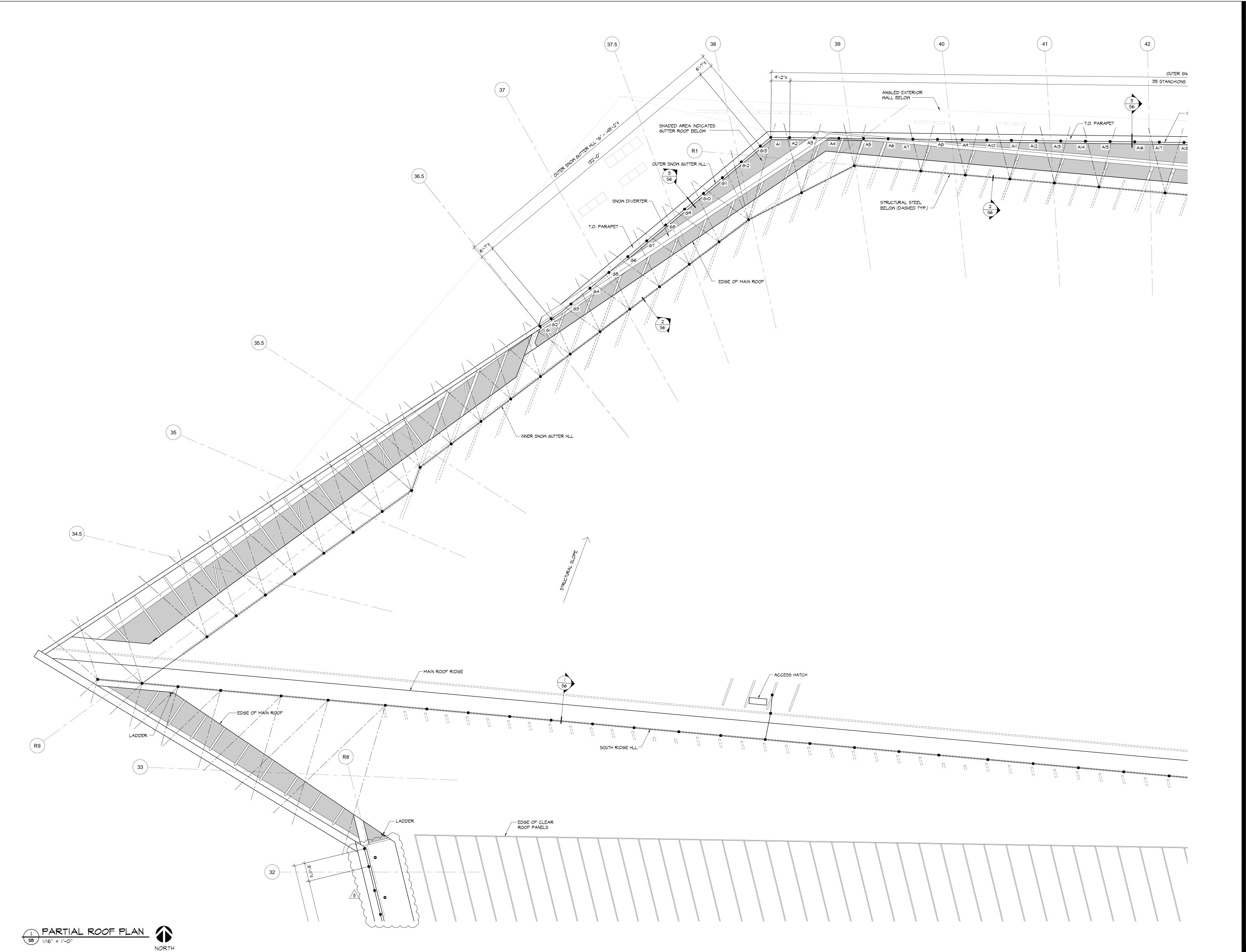






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SHEET NO. **S4**



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ENGINEERING CORPORATI

PROFESSIONAL ENGINEER UNDER THE LAWS OF THE STATE OF MINNESOTA

KURT A. BERGLUND

ENGINEER NAME

REG. NO. 20441 DATE. . . .

HORIZONTAL LIFE LINE (HLL)
MINNESOTA MULTI-PURPOSE STADIUM
MINNEAPOLIS, MINNESOTA

SHEET

SOIS OUTER HLL STANCHION DESIGN

SOIS REVISE OUTER STANCHION POSTS

PROJECT

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1/29/15

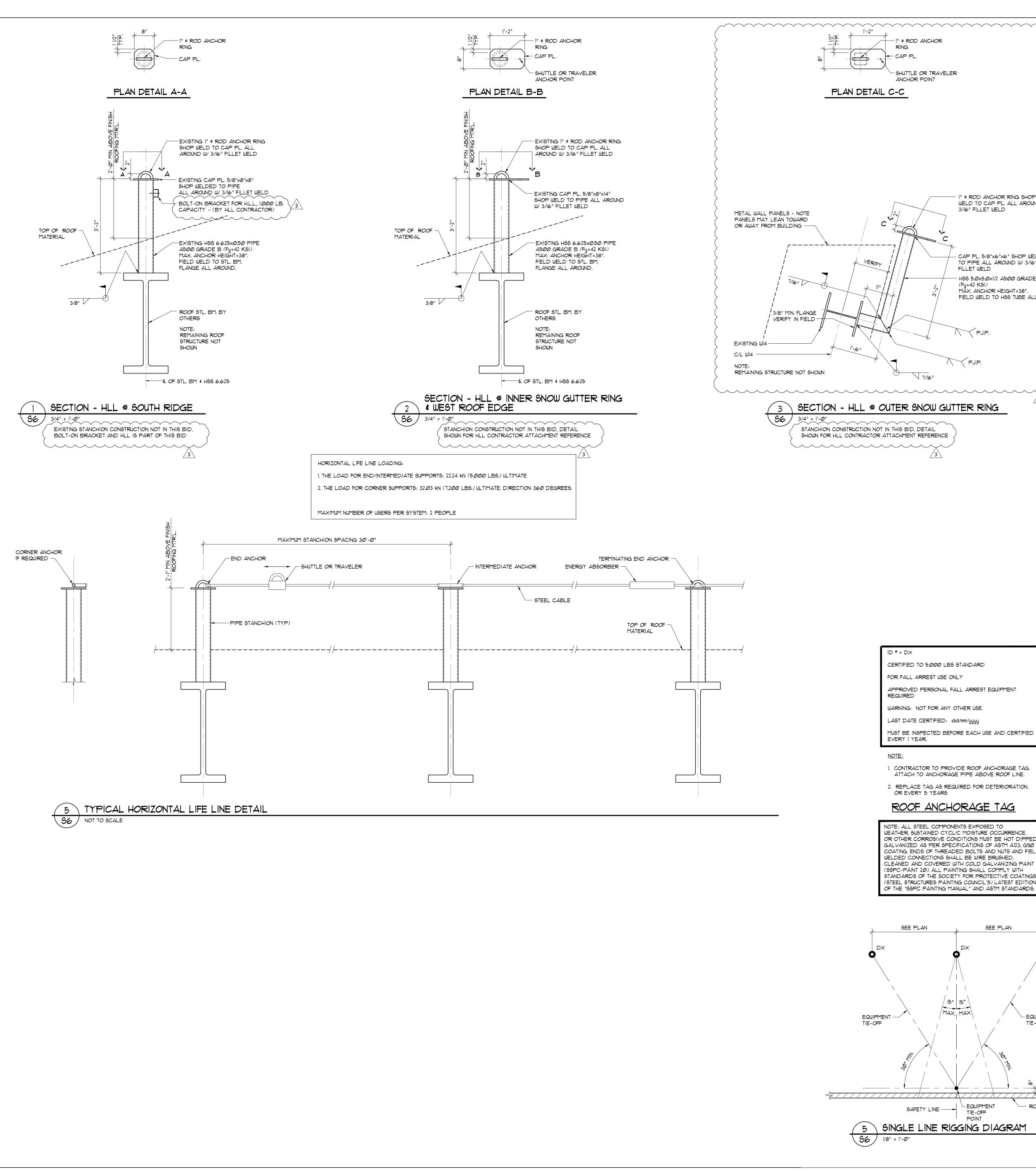
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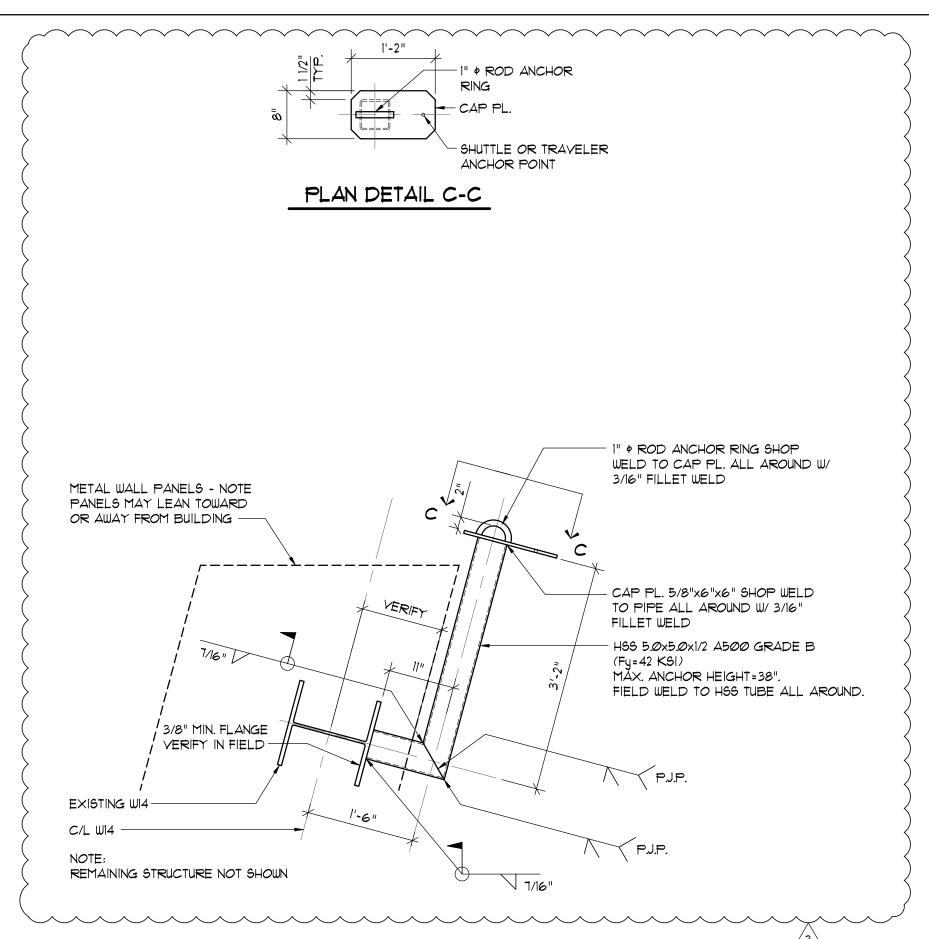
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SECTION - HLL @ OUTER SNOW GUTTER RING

STANCHION CONSTRUCTION NOT IN THIS BID, DETAIL SHOWN FOR HLL CONTRACTOR ATTACHMENT REFERENCE

- CAP WITH TWO RIGGING POINTS CAP MANUFACTURER MUST PROVIDE WEATHER TIGHT SEAL WHEN CLOSED _ CAP TETHER TIE OFF RING (TETHER NOT SHOWN FOR CLARITY) TOP OF ROOF MATERIAL — — THRU SLEEVE 5 9/16" ∅ √ 5/16" REQUIRED 8" SQUARE BY 1/2" THICK PLATE (WITH THRU HOLE FOR SLEEVE) - C-CHANNEL SUPPORT BRACKET 5/16" (ON EACH SIDE OF THE SLEEVE, REQUIRED EXTENDING TO THE EXISTING STRUCTURE (TYP EA. END) AT EACH END AND WELDED) WELD ETØXX ELECTRODE FINISH HOT DIP GALVANIZED 1000 POUNDS WORKING LOAD, 5000 POUNDS ULTIMATE LOAD.

CAP HANDLE

SECTION - HLL @ WEST ROOF EDGE THROUGH ROOF ANCHOR SLEEVE

S6, ALL COMPONENTS SHOWN ON DETAIL 4/96 ARE TO BE INCLUDED AS PART OF THIS BID.

ID # = DX CERTIFIED TO 5,000 LBS STANDARD

FOR FALL ARREST USE ONLY

APPROVED PERSONAL FALL ARREST EQUIPMENT REQUIRED

WARNING: NOT FOR ANY OTHER USE

LAST DATE CERTIFIED: dd/mm/yyyy MUST BE INSPECTED BEFORE EACH USE AND CERTIFIED

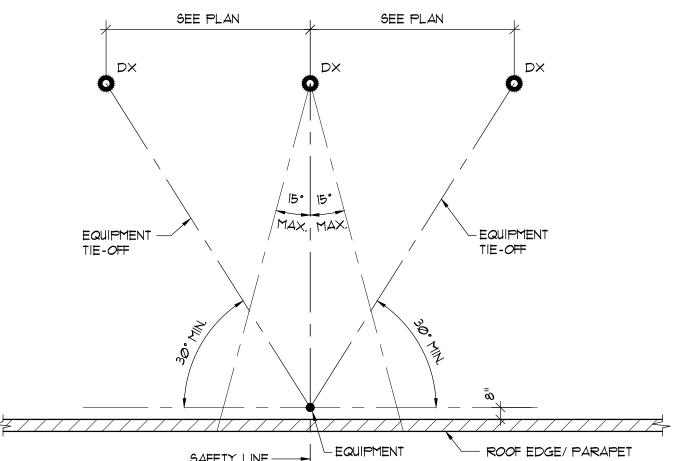
EVERY I YEAR.

NOTE:

- 1. CONTRACTOR TO PROVIDE ROOF ANCHORAGE TAG. ATTACH TO ANCHORAGE PIPE ABOVE ROOF LINE.
- 2. REPLACE TAG AS REQUIRED FOR DETERIORATION, OR EVERY 5 YEARS

ROOF ANCHORAGE TAG

NOTE: ALL STEEL COMPONENTS EXPOSED TO WEATHER, SUSTAINED CYCLIC MOISTURE OCCURRENCE, OR OTHER CORROSIVE CONDITIONS MUST BE HOT DIPPED GALVANIZED AS PER SPECIFICATIONS OF ASTM A123, G9Ø COATING. ENDS OF THREADED BOLTS AND NUTS AND FIELD WELDED CONNECTIONS SHALL BE WIRE BRUSHED, CLEANED AND COVERED WITH COLD GALVANIZING PAINT (SSPC-PAINT 20). ALL PAINTING SHALL COMPLY WITH STANDARDS OF THE SOCIETY FOR PROTECTIVE COATINGS' (STEEL STRUCTURES PAINTING COUNCIL'S) LATEST EDITION



5 SINGLE LINE RIGGING DIAGRAM

GENERAL CONSTRUCTION NOTES:

- I. Reference Standards: Unless otherwise noted, all standards shall be current edition, with latest addenda if applicable.
- 2. Contractor shall verify all existing dimensions, member sizes and field conditions prior to any demolition, fabrication, construction or installation and notify engineer if conditions, materials, sizes and dimensions are different from those shown.
- 3. The contract structural drawings and specifications represent the finished structure. Unless otherwise indicated, they do not indicate the means or method of construction. The contractor is solely responsible for the protection of the structure during all phases of demolition, construction and installation. Provide all measures necessary to protect the structure, workmen or other persons by means of shoring, bracing, etc.
- 4. Cross reference all dimensions and details with architectural and mechanical drawings before commencing any fabrication and/or construction.
- 5. Details and conditions not specifically shown shall be constructed in accordance with details shown for similar conditions and materials.
- 6. Shop drawings prepared by suppliers, sub-contractors, etc. shall be reviewed, coordinated and signed/stamped by general contractor prior to submitting to the engineer.
- 8. Contractor is solely responsible for protection of existing building during all
- phases of construction. 9. Horizontal Life Line Contractor: The HLL installation shall be performed by
- an experienced facade access contractor. The contractor shall have at least '3 years satisfactory experience in installing HLL systems of a similar type, size and complexity.

DESIGN CRITERIA LOADS AND STRESSES:

I. International Building Code (2006) with State of Minnesota Amendments.

LATERAL LOADS:

7800 lbs in any direction. - Ridge and inner HLL support posts only 1000 lbs. - HLĽ

STEEL: (Fy)

36,000 PSI ASTM A36 plates, angles etc. 46,000 PSI ASTM A500 grade B structural tubes (HSS)

GENERAL STEEL NOTES:

I. Construction of structural steel shall comply with all the requirements of

the "Manual of Steel Construction" by the AISC, 13th Edition. 2. All welds as per latest specifications of the AMS E70xx electrodes.

INSPECTION & TESTING SCHEDULE					
MATERIAL	SPECIFICATION	FREQUENCY	AGENCY	FREQUENCY OF REPORT	DESCRIPTION
Welding Structural Steel	05120	Periodic	Testing Agent	Work is done	1704.3
STRUCTURAL STEEL:					

1. Observe high strength bolting.

2. Observe field welding. 3. Observe installation of mechanical anchorage devices.

GENERAL TESTING NOTES:

I. Contractor shall field load test 25% of all post-installed anchors for a 4,000 lbs. axial load prior to installing at testing davits.

2. Contractor to field load test all new davits. Field test load 5,000 lbs applied horizontally to top of davit.

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